

Service Bulletin 200601 Rev A

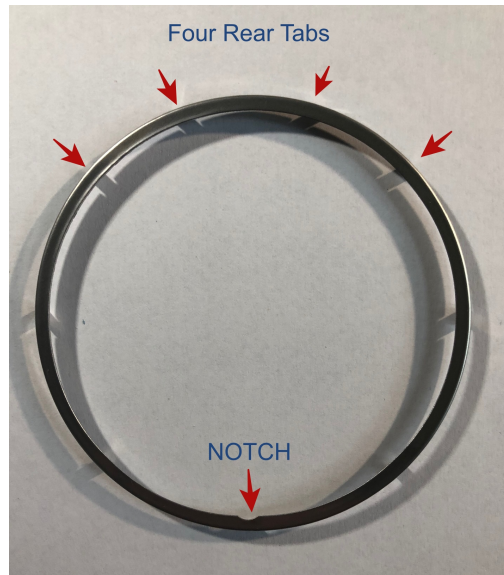
Pod Tray SS Ring Installation

Issue:

Field installation of a stainless steel ring to prevent pod tray cracking.

Installation:

1. Remove the blue protective film from the SS ring.
2. Locate the notch on the SS ring. The notch will be aligned with the front center of the pod tray upon installation.



3. Pre-bend the rear four tabs. Using needle nose pliers, gently bend the four rear tabs opposite the notch in the SS ring. The bend should be approximately 90 degrees. Do not fold the tabs inward. Bend so a space to insert the tray remains.
4. Install the SS ring on the tray by first fixing the four pre-bent tabs on the rear of the tray and then secure the remainder of the ring.
5. Using needle nose pliers, fold over the five front tabs on the underside of the tray. Verify the SS ring is secure and is flush all around with the tray.